### TOZZI WILLIAM A Form 3 October 08, 2009 FORM 3 UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

## INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(h) of the Investment Company Act of 1940

#### OMB APPROVAL

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(Print or Type Responses)

1. Name and Address of Reporting Person <u>*</u> TOZZI WILLIAM A	2. Date of Event Requiring Statement (Month/Day/Year)	3. Issuer Name and Ticker or Trading Symbol BECTON DICKINSON & CO [BDX]				
(Last) (First) (Middle)	09/22/2009	4. Relationship of Reporting Person(s) to Issuer			5. If Amendment, Date Origina Filed(Month/Day/Year)	
C/O BECTON, DICKINSON AND COMPANY, 1 BECTON DRIVE	ſ	(Check al	l applicable)			
(Street)		Director 10% Owner Officer Other (give title below) (specify below) Vice President and Controller			6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting	
FRANKLIN LAKES, NJ 07417					Person Form filed by More than One Reporting Person	
(City) (State) (Zip)	Table I - N	Non-Derivativ	e Securiti	es Ber	eficially Owned	
1.Title of Security (Instr. 4)	2. Amount o Beneficially (Instr. 4)	Owned C F I C C	3. Dwnership Form: Direct (D) or Indirect I) Instr. 5)	4. Natu Owner (Instr.	•	
Common Stock	20,253 <u>(1)</u>		D	Â		
Common Stock	196 <u>(2)</u>		Ι	SIP T	rust	

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

SEC 1473 (7-02)

#### Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.

#### Table II - Derivative Securities Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security	2. Date Exercisable and	3. Title and Amount of	4.	5.	6. Nature of Indirect
(Instr. 4)	Expiration Date	Securities Underlying	Conversion	Ownership	Beneficial
	(Month/Day/Year)	Derivative Security	or Exercise	Form of	Ownership

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	Date Exercisable	Expiration Date	(Instr. 4) Title	Amount or Number of Shares	Price of Derivative Security	Derivative Security: Direct (D) or Indirect (I) (Instr. 5)	(Instr. 5)
Rights to Common Stock Under Deferred Compensation Plan	( <u>3)</u>	( <u>3)</u>	Common Stock	2,342	\$ <u>(4)</u>	D	Â
Employee Stock Option (right to buy)	11/24/2004	11/24/2013	Common Stock	17,000	\$ 38.78	D	Â
Employee Stock Option (right to buy)	11/23/2005	11/23/2014	Common Stock	6,877	\$ 54.41	D	Â
Stock Appreciation Rights	11/21/2006	11/21/2015	Common Stock	5,277	\$ 59.16	D	Â
Stock Appreciation Rights	11/21/2007	11/21/2016	Common Stock	2,946	\$ 71.72	D	Â
Stock Appreciation Rights	11/20/2008	11/20/2017	Common Stock	4,992	\$ 84.33	D	Â
Stock Appreciation Rights	11/25/2009	11/25/2018	Common Stock	7,338	\$ 62.5	D	Â

# **Reporting Owners**

Reporting Owner Name / Address		Relationships						
	Director	10% Owner	Officer	Other				
TOZZI WILLIAM A C/O BECTON, DICKINSON AND COMPANY 1 BECTON DRIVE FRANKLIN LAKES, NJ 07417	Â	Â	Vice President and Controller	Â				
Signatures								
Patricia Walesiewicz, by power of attorney for William A. Tozzi			10/08/2009					
**Signature of Reporting Person			Date					

## **Explanation of Responses:**

- \* If the form is filed by more than one reporting person, see Instruction 5(b)(v).
- \*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) Includes restricted stock units awarded under the Becton, Dickinson and Company 2004 Employee and Director Equity-Based Compensation Plan.
- (2) Represents shares of common stock held under the Becton, Dickinson and Company Savings Incentive Plan (the "SIP"). The information presented for the SIP is as of September 30, 2009.
- (3) The securities are generally distributed upon termination, or following retirement or on the date or dates specified by the reporting person.
- (4) The securities convert to common stock on a one-for-one basis.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, See Instruction 6 for procedure.

## **Reporting Owners**

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