## Edgar Filing: Boles Donna M - Form 4

Boles Donna Form 4										
November 2:	5, 2009									
FORM	14		CECU			CHANGE			PPROVAL	
	UNITED	STATES		RITIES A Ashington			COMMISSIO	Number:	3235-0287	
Check the if no long	ar.							Expires:	January 31 2005	
subject to Section 1 Form 4 o	6. r	<b>STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF</b> <b>SECURITIES</b> Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934,							Estimated average burden hours per response 0.	
Form 5 obligation may cont See Instru 1(b).	ns Section 17(	(a) of the F	Public U	Jtility Hol	ding Cor		of 1935 or Secti			
(Print or Type I	Responses)									
1. Name and A Boles Donn		2. Issuer Name <b>and</b> Ticker or Trading Symbol				5. Relationship of Reporting Person(s) to Issuer				
			BECTON DICKINSON & CO [BDX]				(Check all applicable)			
(Last) (First) (Middle)			3. Date of Earliest Transaction (Month/Day/Year)			Director 10% Owner X_ Officer (give title Other (specify below) below)				
	DICKINSON AN 7, 1 BECTON DI		11/24/2	2009			· · · · · · · · · · · · · · · · · · ·	P - Human Res	ources	
(Street)			4. If Amendment, Date Original Filed(Month/Day/Year)			<ul> <li>6. Individual or Joint/Group Filing(Check</li> <li>Applicable Line)</li> <li>_X_ Form filed by One Reporting Person</li> </ul>				
FRANKLIN	NLAKES, NJ 074	417					Form filed by Person	More than One R	eporting	
(City)	(State)	(Zip)	Tał	ole I - Non-l	Derivative	Securities A	cquired, Disposed	of, or Beneficia	lly Owned	
1.Title of Security (Instr. 3)	2. Transaction Date 2A. Dee (Month/Day/Year) Executi any (Month				4. Securities nAcquired (A) or Disposed of (D) (Instr. 3, 4 and 5)		SecuritiesFBeneficially(JOwned(J	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect Beneficial Ownership (Instr. 4)	
				Code V	Amount	<ul><li>(A)</li><li>or</li><li>(D) Price</li></ul>	Transaction(s) (Instr. 3 and 4)			
Reminder: Rep	ort on a separate line	e for each cla	ass of sec	urities bene	-	-	-			
Persons who respond to the information contained in thi required to respond unless displays a currently valid Ol number.					ained in this forn ond unless the fo	n are not rm	SEC 1474 (9-02)			

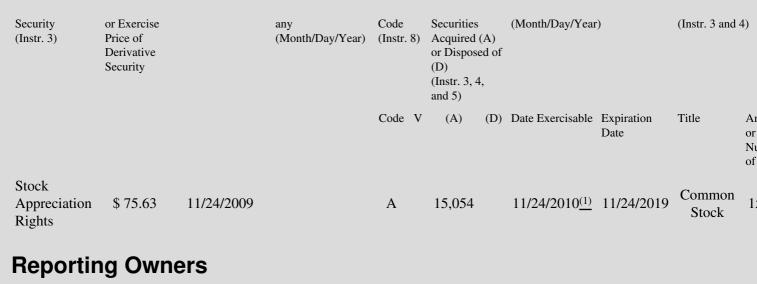
 Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned

 (e.g., puts, calls, warrants, options, convertible securities)

1. Title of	2.	3. Transaction Date	3A. Deemed	4.	5. Number of	6. Date Exercisable and	7. Title and Amo
Derivative	Conversion	(Month/Day/Year)	Execution Date, if	Transacti	orDerivative	Expiration Date	Underlying Secu

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Reporting Owner Name / Address	Relationships						
	Director	10% Owner	Officer	Other			
Boles Donna M BECTON, DICKINSON AND COMPANY 1 BECTON DRIVE FRANKLIN LAKES, NJ 07417			Senior VP - Human Resources				
Signatures							
Patricia Walesiewicz, by power of attorney f Boles	or Donna	М.	11/25/2009				
<u>**</u> Signature of Reporting Person			Date				
<b>—</b> • • • • <b>—</b>							

## **Explanation of Responses:**

\* If the form is filed by more than one reporting person, see Instruction 4(b)(v).

\*\* Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

(1) The stock appreciation rights vest in four annual installments beginning November 24, 2010.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.