## **UNITED STATES**

## SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

# FORM 8-K

## **CURRENT REPORT**

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of Earliest Event Reported): December 2, 2005

# VENTAS, INC.

(Exact Name of Registrant as Specified in Its Charter)

Delaware (State or Other Jurisdiction of Incorporation) 1-10989 (Commission File Number) 61-1055020 (IRS Employer Identification No.)

10350 Ormsby Park Place, Suite 300, Louisville, Kentucky (Address of Principal Executive Offices) 40223 (Zip Code)

Registrant s Telephone Number, Including Area Code: (502) 357-9000

Not Applicable

### Edgar Filing: VENTAS INC - Form 8-K

#### Former Name or Former Address, if Changed Since Last Report

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the Registrant under any of the following provisions:

- " Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- " Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- " Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- " Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 9.01. Financial Statements and Exhibits.

(a) Financial Statements of Businesses Acquired.

Not applicable.

(b) Pro Forma Financial Information.

Filed herewith as Exhibit 99.1 and incorporated by reference in this Item 9.01(b) is Ventas, Inc. s unaudited pro forma condensed combined statement of income for the nine months ended September 30, 2005.

#### (c) Exhibits:

Exhibit Number	Description
99.1	Ventas, Inc. pro forma condensed combined statement of income for the nine months ended September 30, 2005.

#### SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

VENTAS, INC.

Date: December 2, 2005

By: /s/ T. Richard Riney T. Richard Riney

Executive Vice President, General

Counsel and Corporate Secretary

#### EXHIBIT INDEX

Exhibit	
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